# 2000# 3000# High Pressure Pipe Fittings High Pressure Plug With Threaded Connection

## **Basic Information**

Place of Origin: CHINABrand Name: DEYE

Certification: ISO9001:2015 PED
Model Number: PF-BS-F0-10
Minimum Order Quantity: 10PCS

• Price: USD2-USD50 each pc as per different

materia

Packaging Details: cartons + ply-wooden cases
Delivery Time: 7 days for stock items
Payment Terms: L/C, , T/T, D/P





# **Product Specification**

• Supply Ability:

Highlight: 3000# High Pressure Pipe Fittings,
2000# High Pressure Pipe Fittings,

ANSI B16.11 high pressure plug

#### **Product Description**

#### 2000# 3000# 6000# High Pressure Hex Plug With Threaded NPT BSPP BSPT

Threaded and socket-weld is the common types for the forged fittings connection.

Threaded end has male and female types for connected – Male is for such street elbow, plug, bushing, nipple etc. Female is for elbow, tee, coupling etc. Deye Piping can offer both NPT and BSP threaded – NPT is default screw if there is no specific. Socket-weld is one pipe end to insert the fittings for welding, SW end is for all the fittings except threaded.

#### Product Information/Product Description/Basis Information/Specification

Forged Steel Fitti	ng							
Name	45D/90D Elbow, Street Elbow, Tee, Cross, Cap, Coupling, Half Coupling, Plug, Bushing, Unin, Hexagon Nipple Outle Weldolet, Threadolet, Sockolet, Bull plug, Reducer Insert, Pipe Nipple, Swage Nipple							
H.S. Code	7307920000							
	Threaded Type	2000LBS, 3000LBS, 6000LBS						
Pressure	Socket-Weld Type	3000LBS, 6000LBS, 9000LBS						
Surface Finish	Anti-Rust Oil,Hot Dipp	ped Galvanised,Customized.						
Technology	Forged							
	American Standard	ANSI B16.11, MSS SP 97, MSS SP 95, MSS SP 83, ASTM A733						
Standard	British Standard	BS3799						
	Japan Standard	JIS B2316						
Size	1/8" - 6" (DN6 - DN15	50)						
Wall Thickness	SCH5S,SCH10S,SCH10,SCH40S,STD,XS,XXS,SCH20,SCH30,SCH40,SCH60,SCH80,SCH160,XXS							
	Mild/Carbon Steel	A234 WPB/WPC,A105,A105N, A350LF2, F11, F22						
Materials	Stainless Steel	A403 WP304,304(L),316(L),321,310S,347H,316Ti,317(L),F904L,1.4301,1.4307,1.4401,1.4571,1.4541						
	Duplex Stainless Steel	UNS31803,SAF2205,UNS32205,UNS31500,UNS32750,UNS32760,1.4462,1.4410,1.4501						
	Alloy Steel	Alloy20,A860 WPHY 42-46-52-60-65-70						

#### Features /Characteristics

Strength and Durability: Forged pipe fittings are known for their superior strength and durability compared to fittings made through other manufacturing methods. The forging process creates a dense and compact structure that can handle high-pressure and high-temperature applications.

Leak-Free Performance: The tight grain structure of forged fittings ensures a leak-free connection. The absence of porosity or voids in the metal reduces the risk of leaks or failures, making them suitable for critical applications where leakage is not acceptable.

Pressure Ratings: Forged pipe fittings generally have higher pressure ratings compared to fittings made by other methods. This makes them ideal for systems that operate under high pressure conditions.

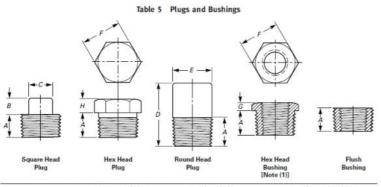
Resistance to Corrosion: Forged fittings are available in various materials such as carbon steel, stainless steel, and alloy steel, which offer excellent resistance to corrosion. The choice of material depends on the specific requirements of the application, ensuring compatibility with the transported fluid or gas.

Wide Range of Shapes and Sizes: Forged pipe fittings are available in a wide range of shapes and sizes to meet different piping system requirements. Common types include elbows, tees, crosses, couplings, unions, caps, and plugs. Versatility: Forged fittings are suitable for use in various industries such as oil and gas, petrochemicals, power generation, and chemical processing. They can handle different types of fluids, gases, and temperatures, making them versatile for diverse applications.

Quality and Consistency: Due to the controlled forging process, forged pipe fittings exhibit consistent quality and dimensional accuracy. This ensures that the fittings can be easily installed and provide a reliable connection within the piping system. Longevity: With their robust construction and resistance to wear and tear, forged fittings offer a longer service life compared to other types of fittings. Proper installation, maintenance, and adherence to recommended operating conditions can further enhance their longevity.

#### Technology/ Technical Data Sheets

#### Forged Threaded Plugs and Bushing



		Square Hea	id Plugs	Round Hear	d Plugs	Hex Plugs and Bushings			
Nominal Pipe	Minimum	Minimum Square	Minimum Width	Nominal Head	Minimum	Nominal Width	Minimum Hex		
Size	Length, A	Height, B	Flats, C	Diameter, E	Length, D	Flats, E	Bushing, G	Plug,	
1/4	10	6	7	10	35	11		6	
3/4	11	6	10	14	41	16	3	6	
3/4	13	8	11	18	41	18	4	8	
1/2	14	10	14	21	44	22	5	8	
3/4	16	11	16	27	44	27	6	10	
1	19	13	21	33	51	36	6	10	
11/4	21	14	24	43	51	46	7	14	
11/2	21	16	28	48	51	50	8	16	
2	22	18	32	60	64	65	9	18	
21/2	27	19	36	73	70	75	10	19	
3	28	21	41	89	70	90	10	21	
4	32	25	65	114	76	115	13	25	

GENERAL NOTE: Dimensions are in millimeters.

NOTE

 Cautionary Note Regarding Hex Bushings: Hex head bushings of one-size reduction should not be used in services where they might be subject to harmful loads and forces other than internal pressures.

#### Application/Usage

**Oil and Gas Industry**. Forged high pressure fittings are widely used in upstream, midstream and downstream applications in oil and gas. They are suitable for high pressure pipelines, oil and gas production facilities, refineries and petrochemical plants.

**Power Generation:** Forged parts are used in power plants in the conventional and renewable energy sectors. They are used in high pressure steam and water systems, boiler piping, turbine control systems and other power generating equipment.

**Chemical Processing:** Forged fittings are critical in chemical processing plants due to their resistance to corrosion and high pressure. They are used in pipelines carrying corrosive chemicals, acids, solvents and other corrosive fluids.

**Pharmaceutical industry:** Forged high-pressure fittings are used in pharmaceutical facilities where high pressures are required for various processes including fluid transfer, purification and sterilization.

**Water Treatment**: Forged fittings are used in high pressure water treatment and distribution systems. They ensure that piping and connections can handle the water pressure required in applications such as desalination plants, water treatment plants and pumping stations.

**Mining and Construction:** Mining operations require high-pressure piping, especially when transporting materials and slurries. Forged fittings are used in mining and construction projects involving high pressure fluid, mud or compressed air systems.

Aerospace and Defense: Forged fittings find application in aerospace and defense, especially in high-pressure hydraulic systems for aircraft, missiles, and other defense-related equipment.

**HVAC and Piping**: High pressure forged fittings are used in commercial and industrial HVAC (heating, ventilation and air conditioning) systems. They provide reliable connections for high pressure refrigerant, chilled water and steam distribution.

#### **Material Grades:**

Forged high pressure pipefittings here mentioned below are only a few of those covered by B16.11 standard. The physical and chemical values indicated correspond to the latest issued standard, although they are affected by modifications year after year, so we suggest to use them only as a guide.

#### **Chemical Composition**

<b>\</b> sтм	Analysis in %	Analysis in %									
esignation	С	Mn	Si	Мах. Р	Max. S	Cr	Ni	Мо			
105 - 05	-					-					
	max. 0.35	0.60 - 1.05	0.10 - 0.35	0.035	0.04	max. 0.3 <sup>3 4</sup>	max. 0.4 <sup>3 4</sup>	max. 0.12 <sup>3</sup>			
182 - 07											
F1 F5	max. 0.25	0.60 - 0.90	0.15 - 0.35	0.045	0.045	4.00 - 6.00		0.44 - 0.65			
F11 Cl. 1	max. 0.15	0.30 - 0.60	max. 0.50	0.030	0.030	1.00 - 1.50	max. 0.50	0.44 - 0.65			
11101.1	0.05 - 0.15	0.30 - 0.60	0.50 - 1.00	0.030	0.030	1.00 - 1.50		0.44 - 0.65			

Gr	F11 Cl. 2 / Cl. 3	0.10 - 0.20	0.30 - 0.80	0.50 - 1.00	0.040	0.040	1.00 - 1.50		
Ι.Ι									0.44 - 0.65
П	l	0.05 - 0.15	l	l				8.00 - 11.00	0.87 - 1.13
es	F304 <sup>1</sup>	max. 0.08	max. 2.00	max. 1.00	0.045	0.030	18.00 - 20.00		
	F304 L <sup>1</sup>	max. 0.030	max. 2.00	max. 1.00	0.045	0.030	18.00 - 20.00	8.00 - 13.00	
	F316 <sup>1</sup>	max. 0.08	max. 2.00	max. 1.00	0.045	0.030	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00
	F316L <sup>1</sup>	max. 0.030	max. 2.00	max. 1.00	0.045	0.030	16.00 - 18.00	10.00 - 15.00	2.00 - 3.00
	F321 <sup>2</sup>	max. 0.08	max. 2.00	max. 1.00	0.045	0.030	17.00 - 19.00	9.00 - 12.00	
A35	60 - 04								
Gr	I E1	max. 0.30	0.60 - 1.35	0.15 - 0.30	0.035	0.040	max. 0.3 <sup>3 4</sup>	max. 0.4 <sup>3</sup>	max. 0.12 <sup>3</sup>
		max. 0.30	0.60 - 1.35	0.15 - 0.30	0.035	0.040	max. 0.3 <sup>3 4</sup>	max. 0.4 <sup>3</sup>	max. 0.12 <sup>3</sup>
	LF2 Cl. 1	max. 0.30	0.60 - 1.35	0.20 - 0.35	0.035	0.040	max. 0.3 <sup>3 4</sup>	max. 0.4 <sup>3</sup>	max. 0.12 <sup>3</sup>
es	LF2 Cl. 2 LF3	max. 0.20	max. 0.90	0.20 - 0.35	0.035	0.040	max. 0.3 <sup>3 4</sup>	3.3 - 3.7	max. 0.12 <sup>3</sup>
A69	4 - 03					,	,		
Gr									
ad	F42 / F52 / F56 F60	max. 0.26	max. 1.4	0.15 - 0.35	0.025	0.025			
es	/ F65 / F70								

## **PHYSICAL PROPERTIES**

<b>A</b> STM Designatioin		Tensile strength		Fluency lim	Fluency limit Elongation in 50 mm.				Brinell	
		Ksi min.	MPa	Ksi min.		MPa	% min.	% min.	Hardness (HB)	
A105 - 0	5							-		
		70	485	36		250	22	30	187 max.	
A182 - 0	7			,						
	F1	70	485	40	40		20	30	143 - 192	
	F5	70	485	40	40		20	35	143 - 217	
	F11 Cl. 1	60	415	30	30		20	45	121 - 174	
	F11 Cl. 2	70	485	40		275	20	30	143 - 207	
	F11 Cl. 3	75	515	45	45		20	30	156 - 207	
C	F22 Cl. 1	60	415	30	30		20	35	170 max.	
Grades	F22 Cl. 3	75	515	45	45		20	30		
	F304	751	5151	30	30		30	50	156 - 207	
	F304L	702	4852	25	25		30	50		
	F316	751	5151	30	30		30	50		
	F316L	702	4852	25	25		30	50		
	F321	751	5151	30	30		30	50		
A350 - 0	4			,						
	LF1	60 - 85	415 - 585	30	3 4	205	25	38	197 max.	
	LF2 Cl. 1	70 - 95	485 - 655	36	3 4	250	22	30	197 max.	
Grades	LF2 Cl. 2	70 - 95	485 - 655	36	3 4	250	22	30	197 max.	
	LF3 Cl. 1	70 - 95	485 - 655		37.5 <sup>3 4</sup>		22	35	197 max.	
	LF3 Cl. 2	70 - 95	485 - 655	37.5 <sup>3 4</sup>	37.5 <sup>3 4</sup>		22	35	197 max.	
A694 - 0	3									
	F42	60	415	42	42		20			
	F52	66	455	52	52		20			
Grades	F56	68	470	56	56		20			
ui aues	F60	75	515	60	60		20			
	F65	77	530	65		450	20	7		
	F70	82	565	70	70		18			

# **Finished Products for shipment**







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